

Date: Thursday, 17/07/2008 1:27:27 PM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 40595		
Estimate Number	: 13426		
P.O. Number	:	Part Number	: PB6743001209
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.17
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>MF 08-07-14</u>		
Comment	: Est Rev:A 08-06-26 . new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6TS1000W065120

6061T6 SQ TUBE 1.00 x 1.00 X 0.065w



Comment: Qty.: 0.8969 f(s)/Unit Total: 8.9691 f(s)

6061T6 SQ TUBE 1.00 X 0.065

batch: H108634

SAD

08/07/17 (10)

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.050" chamfer on both ends of tube

3- deburr

SAD 08/07/17 (10)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 08/07/18 (10)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PATE

SAD 08/08/26 (10)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/26 (10)

Job Completion



u 08-08-26

RELEASED  
#00-01-20

REPLACED BY  
SUPERCEDED BY  
D3440-15

D

C

B

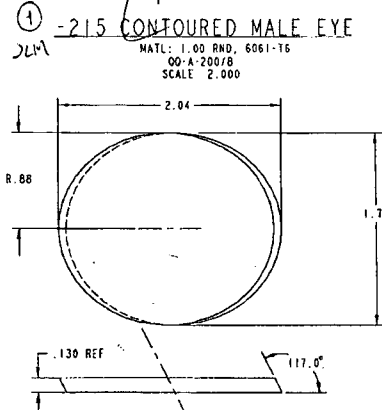
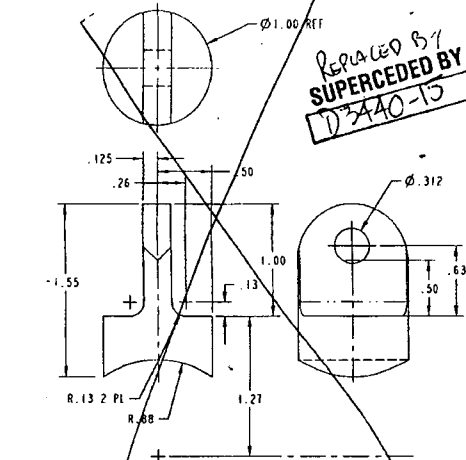
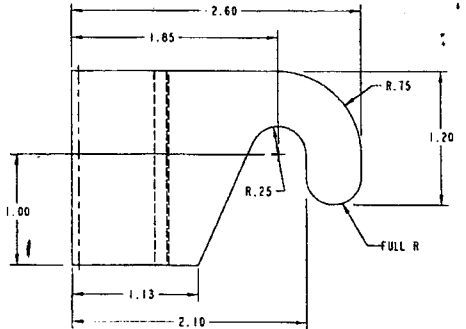
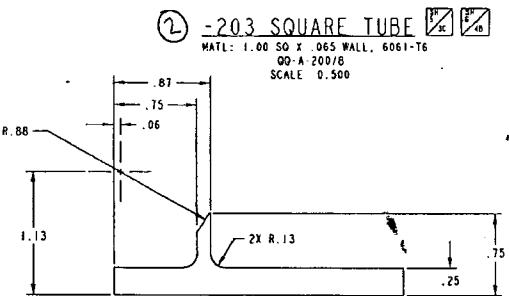
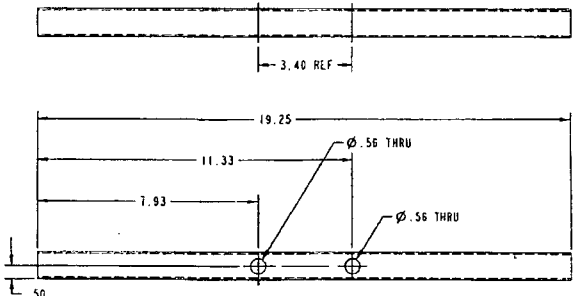
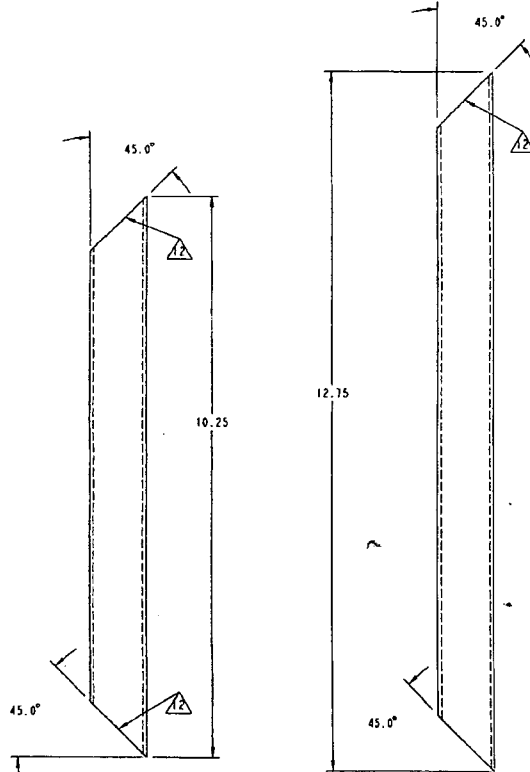
A

D

C

B

A



PREMIER AVIATION, INC.  
3001 Aviation Parkway, Grand Prairie, Texas 75050  
D3440-15 B67-43001  
SCALE: 17 W 45

ORIGINAL